

Name: \_\_\_\_\_

$$\begin{array}{r} 20 \\ + 2 \\ \hline \end{array}$$

$$\begin{array}{r} 71 \\ + 2 \\ \hline \end{array}$$

$$\begin{array}{r} 61 \\ + 4 \\ \hline \end{array}$$

$$\begin{array}{r} 41 \\ + 3 \\ \hline \end{array}$$

$$\begin{array}{r} 50 \\ + 9 \\ \hline \end{array}$$

$$\begin{array}{r} 71 \\ + 1 \\ \hline \end{array}$$

$$\begin{array}{r} 72 \\ + 6 \\ \hline \end{array}$$

$$\begin{array}{r} 60 \\ + 6 \\ \hline \end{array}$$

$$\begin{array}{r} 60 \\ + 7 \\ \hline \end{array}$$

$$\begin{array}{r} 62 \\ + 7 \\ \hline \end{array}$$

$$\begin{array}{r} 41 \\ + 5 \\ \hline \end{array}$$

$$\begin{array}{r} 66 \\ + 2 \\ \hline \end{array}$$

$61 + 7 =$

$31 + 5 =$

$70 + 5 =$

$90 + 3 =$

$13 + 4 =$

$55 + 1 =$

$45 + 3 =$

$17 + 2 =$

$98 + 1 =$

$92 + 2 =$

$81 + 1 =$

$37 + 2 =$

$51 + \underline{\quad} = 56$

$30 + \underline{\quad} = 34$

$22 + \underline{\quad} = 24$

$23 + \underline{\quad} = 24$

$70 + \underline{\quad} = 76$

$64 + \underline{\quad} = 68$

$11 + \underline{\quad} = 19$

$83 + \underline{\quad} = 89$

$73 + \underline{\quad} = 75$

$33 + \underline{\quad} = 38$

$23 + \underline{\quad} = 29$

$58 + \underline{\quad} = 59$

$$\begin{array}{r} 14 \\ + 4 \\ \hline \end{array}$$

$$\begin{array}{r} 21 \\ + 2 \\ \hline \end{array}$$

$$\begin{array}{r} 31 \\ + 6 \\ \hline \end{array}$$

$$\begin{array}{r} 57 \\ + 1 \\ \hline \end{array}$$

$$\begin{array}{r} 64 \\ + 5 \\ \hline \end{array}$$

$$\begin{array}{r} 32 \\ + 2 \\ \hline \end{array}$$

Name: \_\_\_\_\_

$$\begin{array}{r} 31 \\ + 57 \\ \hline \end{array}$$

$$\begin{array}{r} 26 \\ + 21 \\ \hline \end{array}$$

$$\begin{array}{r} 27 \\ + 12 \\ \hline \end{array}$$

$$\begin{array}{r} 19 \\ + 70 \\ \hline \end{array}$$

$$\begin{array}{r} 33 \\ + 15 \\ \hline \end{array}$$

$$\begin{array}{r} 19 \\ + 40 \\ \hline \end{array}$$

$$\begin{array}{r} 37 \\ + 40 \\ \hline \end{array}$$

$$\begin{array}{r} 14 \\ + 63 \\ \hline \end{array}$$

$$\begin{array}{r} 15 \\ + 33 \\ \hline \end{array}$$

$$\begin{array}{r} 44 \\ + 11 \\ \hline \end{array}$$

$$\begin{array}{r} 20 \\ + 62 \\ \hline \end{array}$$

$$\begin{array}{r} 14 \\ + 44 \\ \hline \end{array}$$

$$\begin{array}{r} 21 \\ + 17 \\ \hline \end{array}$$

$$\begin{array}{r} 12 \\ + 65 \\ \hline \end{array}$$

$$\begin{array}{r} 22 \\ + 12 \\ \hline \end{array}$$

$$\begin{array}{r} 11 \\ + 32 \\ \hline \end{array}$$

$$\begin{array}{r} 13 \\ + 35 \\ \hline \end{array}$$

$$\begin{array}{r} 42 \\ + 35 \\ \hline \end{array}$$

$$\begin{array}{r} 26 \\ + 60 \\ \hline \end{array}$$

$$\begin{array}{r} 12 \\ + 84 \\ \hline \end{array}$$

$$\begin{array}{r} 25 \\ + 20 \\ \hline \end{array}$$

$$\begin{array}{r} 35 \\ + 33 \\ \hline \end{array}$$

$$\begin{array}{r} 34 \\ + 44 \\ \hline \end{array}$$

$$\begin{array}{r} 11 \\ + 34 \\ \hline \end{array}$$

$$\begin{array}{r} 12 \\ + 11 \\ \hline \end{array}$$

$$\begin{array}{r} 11 \\ + 36 \\ \hline \end{array}$$

$$\begin{array}{r} 30 \\ + 19 \\ \hline \end{array}$$

$$\begin{array}{r} 35 \\ + 31 \\ \hline \end{array}$$

$$\begin{array}{r} 26 \\ + 32 \\ \hline \end{array}$$

$$\begin{array}{r} 11 \\ + 73 \\ \hline \end{array}$$

$$\begin{array}{r} 21 \\ + 61 \\ \hline \end{array}$$

$$\begin{array}{r} 27 \\ + 31 \\ \hline \end{array}$$

$$\begin{array}{r} 30 \\ + 58 \\ \hline \end{array}$$

$$\begin{array}{r} 13 \\ + 60 \\ \hline \end{array}$$

$$\begin{array}{r} 20 \\ + 13 \\ \hline \end{array}$$

$$\begin{array}{r} 25 \\ + 72 \\ \hline \end{array}$$

Name: \_\_\_\_\_

$$\begin{array}{r} 43 \\ + 51 \\ \hline \end{array}$$

$$\begin{array}{r} 43 \\ + 40 \\ \hline \end{array}$$

$$\begin{array}{r} 24 \\ + 44 \\ \hline \end{array}$$

$$\begin{array}{r} 31 \\ + 43 \\ \hline \end{array}$$

$$\begin{array}{r} 22 \\ + 32 \\ \hline \end{array}$$

$$\begin{array}{r} 11 \\ + 57 \\ \hline \end{array}$$

$$\begin{array}{r} 28 \\ + 30 \\ \hline \end{array}$$

$$\begin{array}{r} 11 \\ + 40 \\ \hline \end{array}$$

$$\begin{array}{r} 22 \\ + 52 \\ \hline \end{array}$$

$$\begin{array}{r} 33 \\ + 12 \\ \hline \end{array}$$

$$\begin{array}{r} 23 \\ + 20 \\ \hline \end{array}$$

$$\begin{array}{r} 41 \\ + 25 \\ \hline \end{array}$$

$32 + 26 =$

$11 + 52 =$

$12 + 20 =$

$13 + 15 =$

$13 + 71 =$

$39 + 50 =$

$13 + 50 =$

$12 + 56 =$

$35 + 54 =$

$12 + 64 =$

$13 + 80 =$

$40 + 13 =$

$23 + \underline{\quad} = 64$

$14 + \underline{\quad} = 29$

$42 + \underline{\quad} = 66$

$32 + \underline{\quad} = 89$

$44 + \underline{\quad} = 66$

$30 + \underline{\quad} = 51$

$41 + \underline{\quad} = 76$

$34 + \underline{\quad} = 86$

$17 + \underline{\quad} = 49$

$11 + \underline{\quad} = 59$

$11 + \underline{\quad} = 27$

$33 + \underline{\quad} = 89$

$$\begin{array}{r} 23 \\ + 15 \\ \hline \end{array}$$

$$\begin{array}{r} 34 \\ + 11 \\ \hline \end{array}$$

$$\begin{array}{r} 30 \\ + 59 \\ \hline \end{array}$$

$$\begin{array}{r} 24 \\ + 50 \\ \hline \end{array}$$

$$\begin{array}{r} 14 \\ + 40 \\ \hline \end{array}$$

$$\begin{array}{r} 23 \\ + 21 \\ \hline \end{array}$$

Name: \_\_\_\_\_

$$\begin{array}{r} 30 \\ + 44 \\ \hline \end{array}$$

$$\begin{array}{r} 21 \\ + 72 \\ \hline \end{array}$$

$$\begin{array}{r} 24 \\ + 62 \\ \hline \end{array}$$

$$\begin{array}{r} 31 \\ + 20 \\ \hline \end{array}$$

$$\begin{array}{r} 11 \\ + 55 \\ \hline \end{array}$$

$$\begin{array}{r} 24 \\ + 13 \\ \hline \end{array}$$

$$\begin{array}{r} 22 \\ + 63 \\ \hline \end{array}$$

$$\begin{array}{r} 14 \\ + 20 \\ \hline \end{array}$$

$$\begin{array}{r} 42 \\ + 23 \\ \hline \end{array}$$

$$\begin{array}{r} 20 \\ + 22 \\ \hline \end{array}$$

$$\begin{array}{r} 36 \\ + 42 \\ \hline \end{array}$$

$$\begin{array}{r} 17 \\ + 12 \\ \hline \end{array}$$

$25 + 41 =$

$23 + 32 =$

$33 + 16 =$

$21 + 50 =$

$20 + 12 =$

$23 + 13 =$

$14 + 64 =$

$27 + 30 =$

$15 + 30 =$

$14 + 30 =$

$13 + 32 =$

$22 + 62 =$

$30 + \underline{\quad} = 73$

$\underline{\quad} + 70 = 97$

$25 + \underline{\quad} = 76$

$\underline{\quad} + 61 = 74$

$43 + \underline{\quad} = 66$

$11 + \underline{\quad} = 81$

$\underline{\quad} + 44 = 55$

$\underline{\quad} + 83 = 94$

$11 + \underline{\quad} = 69$

$31 + \underline{\quad} = 52$

$\underline{\quad} + 55 = 77$

$\underline{\quad} + 63 = 97$

$$\begin{array}{r} 32 \\ + 34 \\ \hline \end{array}$$

$$\begin{array}{r} 26 \\ + 41 \\ \hline \end{array}$$

$$\begin{array}{r} 29 \\ + 50 \\ \hline \end{array}$$

$$\begin{array}{r} 30 \\ + 17 \\ \hline \end{array}$$

$$\begin{array}{r} 27 \\ + 20 \\ \hline \end{array}$$

$$\begin{array}{r} 14 \\ + 51 \\ \hline \end{array}$$

Name: \_\_\_\_\_

Write your starting time.

 : 

$30 + 17 = \boxed{\phantom{00}}$

$37 + 60 = \boxed{\phantom{00}}$

$17 + 40 = \boxed{\phantom{00}}$

$16 + 51 = \boxed{\phantom{00}}$

$44 + 13 = \boxed{\phantom{00}}$

$35 + 33 = \boxed{\phantom{00}}$

$23 + 73 = \boxed{\phantom{00}}$

$43 + 30 = \boxed{\phantom{00}}$

$35 + 34 = \boxed{\phantom{00}}$

$13 + 40 = \boxed{\phantom{00}}$

$11 + 38 = \boxed{\phantom{00}}$

$11 + 15 = \boxed{\phantom{00}}$

$20 + 50 = \boxed{\phantom{00}}$

$20 + 51 = \boxed{\phantom{00}}$

$41 + 47 = \boxed{\phantom{00}}$

$31 + 62 = \boxed{\phantom{00}}$

$15 + 73 = \boxed{\phantom{00}}$

$14 + 35 = \boxed{\phantom{00}}$

$40 + 15 = \boxed{\phantom{00}}$

$40 + 42 = \boxed{\phantom{00}}$

$14 + 44 = \boxed{\phantom{00}}$

$44 + 15 = \boxed{\phantom{00}}$

$23 + 71 = \boxed{\phantom{00}}$

$28 + 20 = \boxed{\phantom{00}}$

$12 + 47 = \boxed{\phantom{00}}$

$11 + 23 = \boxed{\phantom{00}}$

$27 + 60 = \boxed{\phantom{00}}$

$18 + 30 = \boxed{\phantom{00}}$

$22 + 50 = \boxed{\phantom{00}}$

$31 + 40 = \boxed{\phantom{00}}$

$13 + 15 = \boxed{\phantom{00}}$

$11 + 21 = \boxed{\phantom{00}}$

$30 + 19 = \boxed{\phantom{00}}$

$20 + 57 = \boxed{\phantom{00}}$

$21 + 16 = \boxed{\phantom{00}}$

$19 + 60 = \boxed{\phantom{00}}$

$12 + 67 = \boxed{\phantom{00}}$

$20 + 18 = \boxed{\phantom{00}}$

$32 + 53 = \boxed{\phantom{00}}$

$18 + 80 = \boxed{\phantom{00}}$

$15 + 62 = \boxed{\phantom{00}}$

$30 + 18 = \boxed{\phantom{00}}$

Write your ending time.  
 : 

Make your own equations.

$42 + \boxed{\phantom{00}} = \boxed{\phantom{00}}$

$\boxed{\phantom{00}} + 24 = \boxed{\phantom{00}}$

$\boxed{\phantom{00}} + 56 = \boxed{\phantom{00}}$

$25 + \boxed{\phantom{00}} = \boxed{\phantom{00}}$

$\boxed{\phantom{00}} + \boxed{\phantom{00}} = \boxed{\phantom{00}}$

$\boxed{\phantom{00}} + 83 = \boxed{\phantom{00}}$

$\boxed{\phantom{00}} + 32 = \boxed{\phantom{00}}$

$35 + \boxed{\phantom{00}} = \boxed{\phantom{00}}$

Name: \_\_\_\_\_

$$\begin{array}{r} 33 \\ + 50 \\ \hline \end{array}$$

$$\begin{array}{r} 13 \\ + 86 \\ \hline \end{array}$$

$$\begin{array}{r} 17 \\ + 32 \\ \hline \end{array}$$

$$\begin{array}{r} 30 \\ + 49 \\ \hline \end{array}$$

$$\begin{array}{r} 42 \\ + 31 \\ \hline \end{array}$$

$$\begin{array}{r} 40 \\ + 14 \\ \hline \end{array}$$

$$\begin{array}{r} 14 \\ + 23 \\ \hline \end{array}$$

$$\begin{array}{r} 42 \\ + 23 \\ \hline \end{array}$$

$$\begin{array}{r} 15 \\ + 23 \\ \hline \end{array}$$

$$\begin{array}{r} 42 \\ + 47 \\ \hline \end{array}$$

$$\begin{array}{r} 42 \\ + 30 \\ \hline \end{array}$$

$$\begin{array}{r} 26 \\ + 70 \\ \hline \end{array}$$

$$\begin{array}{r} 21 \\ + 20 \\ \hline \end{array}$$

$$\begin{array}{r} 44 \\ + 51 \\ \hline \end{array}$$

$$\begin{array}{r} 21 \\ + 70 \\ \hline \end{array}$$

$$\begin{array}{r} 31 \\ + 67 \\ \hline \end{array}$$

$$\begin{array}{r} 32 \\ + 12 \\ \hline \end{array}$$

$$\begin{array}{r} 13 \\ + 33 \\ \hline \end{array}$$

$$\begin{array}{r} 11 \\ + 75 \\ \hline \end{array}$$

$$\begin{array}{r} 12 \\ + 17 \\ \hline \end{array}$$

$$\begin{array}{r} 19 \\ + 60 \\ \hline \end{array}$$

$$\begin{array}{r} 36 \\ + 30 \\ \hline \end{array}$$

$$\begin{array}{r} 15 \\ + 84 \\ \hline \end{array}$$

$$\begin{array}{r} 35 \\ + 23 \\ \hline \end{array}$$

$$\begin{array}{r} 36 \\ + 32 \\ \hline \end{array}$$

$$\begin{array}{r} 31 \\ + 68 \\ \hline \end{array}$$

$$\begin{array}{r} 31 \\ + 61 \\ \hline \end{array}$$

$$\begin{array}{r} 19 \\ + 40 \\ \hline \end{array}$$

$$\begin{array}{r} 33 \\ + 52 \\ \hline \end{array}$$

$$\begin{array}{r} 33 \\ + 35 \\ \hline \end{array}$$

$$\begin{array}{r} 12 \\ + 60 \\ \hline \end{array}$$

$$\begin{array}{r} 23 \\ + 46 \\ \hline \end{array}$$

$$\begin{array}{r} 11 \\ + 81 \\ \hline \end{array}$$

$$\begin{array}{r} 38 \\ + 61 \\ \hline \end{array}$$

$$\begin{array}{r} 25 \\ + 22 \\ \hline \end{array}$$

$$\begin{array}{r} 32 \\ + 36 \\ \hline \end{array}$$

Name: \_\_\_\_\_

$$\begin{array}{r} 28 \\ + 40 \\ \hline \end{array}$$

$$\begin{array}{r} 30 \\ + 15 \\ \hline \end{array}$$

$$\begin{array}{r} 41 \\ + 15 \\ \hline \end{array}$$

$$\begin{array}{r} 15 \\ + 32 \\ \hline \end{array}$$

$$\begin{array}{r} 20 \\ + 26 \\ \hline \end{array}$$

$$\begin{array}{r} 44 \\ + 41 \\ \hline \end{array}$$

$$\begin{array}{r} 13 \\ + 51 \\ \hline \end{array}$$

$$\begin{array}{r} 25 \\ + 12 \\ \hline \end{array}$$

$$\begin{array}{r} 21 \\ + 16 \\ \hline \end{array}$$

$$\begin{array}{r} 12 \\ + 50 \\ \hline \end{array}$$

$$\begin{array}{r} 20 \\ + 66 \\ \hline \end{array}$$

$$\begin{array}{r} 24 \\ + 74 \\ \hline \end{array}$$

$22 + 51 =$

$20 + 16 =$

$23 + 16 =$

$44 + 53 =$

$25 + 52 =$

$32 + 51 =$

$41 + 48 =$

$30 + 24 =$

$36 + 13 =$

$42 + 43 =$

$11 + 58 =$

$11 + 61 =$

$30 + \underline{\quad} = 74$

$11 + \underline{\quad} = 29$

$13 + \underline{\quad} = 48$

$26 + \underline{\quad} = 58$

$22 + \underline{\quad} = 94$

$24 + \underline{\quad} = 99$

$12 + \underline{\quad} = 46$

$16 + \underline{\quad} = 29$

$24 + \underline{\quad} = 86$

$31 + \underline{\quad} = 85$

$20 + \underline{\quad} = 34$

$12 + \underline{\quad} = 57$

$$\begin{array}{r} 21 \\ + 46 \\ \hline \end{array}$$

$$\begin{array}{r} 40 \\ + 40 \\ \hline \end{array}$$

$$\begin{array}{r} 13 \\ + 43 \\ \hline \end{array}$$

$$\begin{array}{r} 41 \\ + 32 \\ \hline \end{array}$$

$$\begin{array}{r} 21 \\ + 77 \\ \hline \end{array}$$

$$\begin{array}{r} 18 \\ + 81 \\ \hline \end{array}$$

Name: \_\_\_\_\_

$$\begin{array}{r} 21 \\ + 68 \\ \hline \end{array}$$

$$\begin{array}{r} 30 \\ + 21 \\ \hline \end{array}$$

$$\begin{array}{r} 31 \\ + 24 \\ \hline \end{array}$$

$$\begin{array}{r} 20 \\ + 23 \\ \hline \end{array}$$

$$\begin{array}{r} 12 \\ + 74 \\ \hline \end{array}$$

$$\begin{array}{r} 11 \\ + 33 \\ \hline \end{array}$$

$$\begin{array}{r} 23 \\ + 73 \\ \hline \end{array}$$

$$\begin{array}{r} 27 \\ + 62 \\ \hline \end{array}$$

$$\begin{array}{r} 15 \\ + 33 \\ \hline \end{array}$$

$$\begin{array}{r} 34 \\ + 65 \\ \hline \end{array}$$

$$\begin{array}{r} 37 \\ + 60 \\ \hline \end{array}$$

$$\begin{array}{r} 40 \\ + 41 \\ \hline \end{array}$$

$37 + 42 =$

$32 + 40 =$

$36 + 31 =$

$12 + 55 =$

$17 + 22 =$

$19 + 30 =$

$40 + 53 =$

$30 + 65 =$

$30 + 33 =$

$22 + 40 =$

$30 + 28 =$

$31 + 28 =$

$34 + \underline{\quad} = 46$

$\underline{\quad} + 13 = 55$

$\underline{\quad} + 32 = 54$

$25 + \underline{\quad} = 46$

$31 + \underline{\quad} = 48$

$\underline{\quad} + 71 = 94$

$\underline{\quad} + 31 = 56$

$11 + \underline{\quad} = 39$

$40 + \underline{\quad} = 74$

$\underline{\quad} + 21 = 44$

$11 + \underline{\quad} = 36$

$\underline{\quad} + 40 = 61$

$$\begin{array}{r} 18 \\ + 51 \\ \hline \end{array}$$

$$\begin{array}{r} 27 \\ + 12 \\ \hline \end{array}$$

$$\begin{array}{r} 34 \\ + 32 \\ \hline \end{array}$$

$$\begin{array}{r} 29 \\ + 20 \\ \hline \end{array}$$

$$\begin{array}{r} 34 \\ + 54 \\ \hline \end{array}$$

$$\begin{array}{r} 42 \\ + 20 \\ \hline \end{array}$$

Name: \_\_\_\_\_

Write your starting time.

 : 

$32 + 21 = \boxed{\phantom{00}}$

$14 + 12 = \boxed{\phantom{00}}$

$35 + 51 = \boxed{\phantom{00}}$

$30 + 41 = \boxed{\phantom{00}}$

$36 + 30 = \boxed{\phantom{00}}$

$16 + 80 = \boxed{\phantom{00}}$

$23 + 13 = \boxed{\phantom{00}}$

$12 + 86 = \boxed{\phantom{00}}$

$24 + 71 = \boxed{\phantom{00}}$

$13 + 84 = \boxed{\phantom{00}}$

$11 + 40 = \boxed{\phantom{00}}$

$25 + 20 = \boxed{\phantom{00}}$

$29 + 20 = \boxed{\phantom{00}}$

$36 + 20 = \boxed{\phantom{00}}$

$17 + 70 = \boxed{\phantom{00}}$

$33 + 43 = \boxed{\phantom{00}}$

$31 + 23 = \boxed{\phantom{00}}$

$35 + 61 = \boxed{\phantom{00}}$

$30 + 40 = \boxed{\phantom{00}}$

$12 + 31 = \boxed{\phantom{00}}$

$18 + 80 = \boxed{\phantom{00}}$

$23 + 73 = \boxed{\phantom{00}}$

$17 + 60 = \boxed{\phantom{00}}$

$41 + 45 = \boxed{\phantom{00}}$

$11 + 56 = \boxed{\phantom{00}}$

$30 + 18 = \boxed{\phantom{00}}$

$13 + 51 = \boxed{\phantom{00}}$

$19 + 20 = \boxed{\phantom{00}}$

$40 + 17 = \boxed{\phantom{00}}$

$33 + 64 = \boxed{\phantom{00}}$

$40 + 48 = \boxed{\phantom{00}}$

$28 + 60 = \boxed{\phantom{00}}$

$11 + 46 = \boxed{\phantom{00}}$

$42 + 17 = \boxed{\phantom{00}}$

$14 + 44 = \boxed{\phantom{00}}$

$15 + 51 = \boxed{\phantom{00}}$

$26 + 22 = \boxed{\phantom{00}}$

$21 + 64 = \boxed{\phantom{00}}$

$21 + 48 = \boxed{\phantom{00}}$

$21 + 21 = \boxed{\phantom{00}}$

$31 + 44 = \boxed{\phantom{00}}$

$16 + 40 = \boxed{\phantom{00}}$

Write your ending time.  
 : 

Make your own equations.

$33 + \boxed{\phantom{00}} = \boxed{\phantom{00}}$

$32 + \boxed{\phantom{00}} = \boxed{\phantom{00}}$

$\boxed{\phantom{00}} + \boxed{\phantom{00}} = \boxed{\phantom{00}}$

$\boxed{\phantom{00}} + 15 = \boxed{\phantom{00}}$

$\boxed{\phantom{00}} + 20 = \boxed{\phantom{00}}$

$\boxed{\phantom{00}} + 30 = \boxed{\phantom{00}}$

$22 + \boxed{\phantom{00}} = \boxed{\phantom{00}}$

$\boxed{\phantom{00}} + \boxed{\phantom{00}} = \boxed{\phantom{00}}$

Name: \_\_\_\_\_

$$\begin{array}{r} 134 \\ + 45 \\ \hline \end{array}$$

$$\begin{array}{r} 970 \\ + 21 \\ \hline \end{array}$$

$$\begin{array}{r} 713 \\ + 24 \\ \hline \end{array}$$

$$\begin{array}{r} 967 \\ + 11 \\ \hline \end{array}$$

$$\begin{array}{r} 903 \\ + 61 \\ \hline \end{array}$$

$$\begin{array}{r} 253 \\ + 22 \\ \hline \end{array}$$

$$\begin{array}{r} 767 \\ + 11 \\ \hline \end{array}$$

$$\begin{array}{r} 830 \\ + 61 \\ \hline \end{array}$$

$$\begin{array}{r} 903 \\ + 61 \\ \hline \end{array}$$

$$\begin{array}{r} 230 \\ + 20 \\ \hline \end{array}$$

$$\begin{array}{r} 552 \\ + 27 \\ \hline \end{array}$$

$$\begin{array}{r} 361 \\ + 22 \\ \hline \end{array}$$

$$\begin{array}{r} 970 \\ + 21 \\ \hline \end{array}$$

$$\begin{array}{r} 504 \\ + 60 \\ \hline \end{array}$$

$$\begin{array}{r} 442 \\ + 33 \\ \hline \end{array}$$

$$\begin{array}{r} 833 \\ + 31 \\ \hline \end{array}$$

$$\begin{array}{r} 253 \\ + 22 \\ \hline \end{array}$$

$$\begin{array}{r} 714 \\ + 60 \\ \hline \end{array}$$

$$\begin{array}{r} 552 \\ + 27 \\ \hline \end{array}$$

$$\begin{array}{r} 713 \\ + 24 \\ \hline \end{array}$$

$$\begin{array}{r} 767 \\ + 11 \\ \hline \end{array}$$

$$\begin{array}{r} 903 \\ + 61 \\ \hline \end{array}$$

$$\begin{array}{r} 970 \\ + 21 \\ \hline \end{array}$$

$$\begin{array}{r} 552 \\ + 27 \\ \hline \end{array}$$

$$\begin{array}{r} 361 \\ + 22 \\ \hline \end{array}$$

$$\begin{array}{r} 830 \\ + 61 \\ \hline \end{array}$$

$$\begin{array}{r} 461 \\ + 18 \\ \hline \end{array}$$

$$\begin{array}{r} 713 \\ + 24 \\ \hline \end{array}$$

$$\begin{array}{r} 967 \\ + 11 \\ \hline \end{array}$$

$$\begin{array}{r} 253 \\ + 22 \\ \hline \end{array}$$

Name: \_\_\_\_\_

$$\begin{array}{r} 442 \\ + 33 \\ \hline \end{array}$$

$$\begin{array}{r} 713 \\ + 24 \\ \hline \end{array}$$

$$\begin{array}{r} 903 \\ + 61 \\ \hline \end{array}$$

$$\begin{array}{r} 461 \\ + 18 \\ \hline \end{array}$$

$$\begin{array}{r} 504 \\ + 60 \\ \hline \end{array}$$

$$\begin{array}{r} 442 \\ + 33 \\ \hline \end{array}$$

$$\begin{array}{r} 402 \\ + 15 \\ \hline \end{array}$$

$$\begin{array}{r} 714 \\ + 60 \\ \hline \end{array}$$

$$\begin{array}{r} 222 \\ + 14 \\ \hline \end{array}$$

$$\begin{array}{r} 967 \\ + 11 \\ \hline \end{array}$$

$230 + 20 =$

$461 + 18 =$

$148 + 21 =$

$767 + 11 =$

$833 + 31 =$

$330 + 45 =$

$767 + 11 =$

$504 + 60 =$

$442 + 33 =$

$905 + 84 =$

$504 + 60 =$

$253 + 22 =$

$505 + \underline{\quad} = 539$

$714 + \underline{\quad} = 774$

$970 + \underline{\quad} = 991$

$505 + \underline{\quad} = 539$

$830 + \underline{\quad} = 891$

$761 + \underline{\quad} = 786$

$714 + \underline{\quad} = 774$

$222 + \underline{\quad} = 236$

$439 + \underline{\quad} = 459$

$552 + \underline{\quad} = 579$

$253 + \underline{\quad} = 275$

$903 + \underline{\quad} = 964$

$$\begin{array}{r} 439 \\ + 20 \\ \hline \end{array}$$

$$\begin{array}{r} 361 \\ + 22 \\ \hline \end{array}$$

$$\begin{array}{r} 904 \\ + 15 \\ \hline \end{array}$$

$$\begin{array}{r} 330 \\ + 45 \\ \hline \end{array}$$

$$\begin{array}{r} 713 \\ + 24 \\ \hline \end{array}$$

Name: \_\_\_\_\_

$$\begin{array}{r} 461 \\ + 18 \\ \hline \end{array}$$

$$\begin{array}{r} 903 \\ + 61 \\ \hline \end{array}$$

$$\begin{array}{r} 970 \\ + 21 \\ \hline \end{array}$$

$$\begin{array}{r} 402 \\ + 15 \\ \hline \end{array}$$

$$\begin{array}{r} 253 \\ + 22 \\ \hline \end{array}$$

$$\begin{array}{r} 914 \\ + 50 \\ \hline \end{array}$$

$$\begin{array}{r} 504 \\ + 60 \\ \hline \end{array}$$

$$\begin{array}{r} 905 \\ + 84 \\ \hline \end{array}$$

$$\begin{array}{r} 253 \\ + 22 \\ \hline \end{array}$$

$$\begin{array}{r} 402 \\ + 15 \\ \hline \end{array}$$

$904 + 15 =$

$134 + 45 =$

$714 + 60 =$

$330 + 45 =$

$970 + 21 =$

$222 + 14 =$

$552 + 27 =$

$439 + 20 =$

$222 + 14 =$

$230 + 20 =$

$442 + 33 =$

$846 + 41 =$

$914 + \underline{\quad} = 964 \quad \underline{\quad} + 25 = 786 \quad 230 + \underline{\quad} = 250$

$\underline{\quad} + 45 = 375 \quad 830 + \underline{\quad} = 891 \quad \underline{\quad} + 24 = 737$

$\underline{\quad} + 61 = 891 \quad 833 + \underline{\quad} = 864 \quad 846 + \underline{\quad} = 887$

$\underline{\quad} + 33 = 475 \quad \underline{\quad} + 27 = 579 \quad 903 + \underline{\quad} = 964$

$$\begin{array}{r} 253 \\ + 22 \\ \hline \end{array}$$

$$\begin{array}{r} 504 \\ + 60 \\ \hline \end{array}$$

$$\begin{array}{r} 846 \\ + 41 \\ \hline \end{array}$$

$$\begin{array}{r} 402 \\ + 15 \\ \hline \end{array}$$

$$\begin{array}{r} 330 \\ + 45 \\ \hline \end{array}$$

Name: \_\_\_\_\_

Write your starting time.

<input type="text"/>	:	<input type="text"/>
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$$720 + 17 = \boxed{\phantom{000}}$$

$$432 + 37 = \boxed{\phantom{000}}$$

$$850 + 12 = \boxed{\phantom{000}}$$

$$432 + 37 = \boxed{\phantom{000}}$$

$$463 + 23 = \boxed{\phantom{000}}$$

$$850 + 12 = \boxed{\phantom{000}}$$

$$720 + 17 = \boxed{\phantom{000}}$$

$$250 + 23 = \boxed{\phantom{000}}$$

$$152 + 30 = \boxed{\phantom{000}}$$

$$337 + 50 = \boxed{\phantom{000}}$$

$$901 + 13 = \boxed{\phantom{000}}$$

$$821 + 26 = \boxed{\phantom{000}}$$

$$821 + 26 = \boxed{\phantom{000}}$$

$$336 + 53 = \boxed{\phantom{000}}$$

$$152 + 30 = \boxed{\phantom{000}}$$

$$610 + 58 = \boxed{\phantom{000}}$$

$$337 + 50 = \boxed{\phantom{000}}$$

$$610 + 58 = \boxed{\phantom{000}}$$

$$250 + 23 = \boxed{\phantom{000}}$$

$$846 + 32 = \boxed{\phantom{000}}$$

$$911 + 53 = \boxed{\phantom{000}}$$

$$463 + 23 = \boxed{\phantom{000}}$$

$$911 + 53 = \boxed{\phantom{000}}$$

$$901 + 13 = \boxed{\phantom{000}}$$

$$953 + 44 = \boxed{\phantom{000}}$$

$$336 + 53 = \boxed{\phantom{000}}$$

$$846 + 32 = \boxed{\phantom{000}}$$

$$821 + 26 = \boxed{\phantom{000}}$$

$$463 + 23 = \boxed{\phantom{000}}$$

$$911 + 53 = \boxed{\phantom{000}}$$

$$610 + 58 = \boxed{\phantom{000}}$$

$$337 + 50 = \boxed{\phantom{000}}$$

$$720 + 17 = \boxed{\phantom{000}}$$

$$901 + 13 = \boxed{\phantom{000}}$$

$$250 + 23 = \boxed{\phantom{000}}$$

$$463 + 23 = \boxed{\phantom{000}}$$

$$846 + 32 = \boxed{\phantom{000}}$$

$$846 + 32 = \boxed{\phantom{000}}$$

$$336 + 53 = \boxed{\phantom{000}}$$

$$821 + 26 = \boxed{\phantom{000}}$$

$$720 + 17 = \boxed{\phantom{000}}$$

$$850 + 12 = \boxed{\phantom{000}}$$

Write your ending time.

<input type="text"/>	:	<input type="text"/>
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Make your own equations.

$$326 + \boxed{\phantom{00}} = \boxed{\phantom{000}}$$

$$\boxed{\phantom{00}} + 21 = \boxed{\phantom{000}}$$

$$\boxed{\phantom{00}} + \boxed{\phantom{00}} = \boxed{\phantom{000}}$$

$$723 + \boxed{\phantom{00}} = \boxed{\phantom{000}}$$

$$\boxed{\phantom{00}} + 46 = \boxed{\phantom{000}}$$

$$\boxed{\phantom{00}} + 12 = \boxed{\phantom{000}}$$

$$326 + \boxed{\phantom{00}} = \boxed{\phantom{000}}$$

$$\boxed{\phantom{00}} + \boxed{\phantom{00}} = \boxed{\phantom{000}}$$

Name: \_\_\_\_\_

$\begin{array}{r} 7 \\ + 5 \\ \hline \end{array}$	$\begin{array}{r} 10 \\ + 6 \\ \hline \end{array}$	$\begin{array}{r} 4 \\ + 2 \\ \hline \end{array}$	$\begin{array}{r} 5 \\ + 9 \\ \hline \end{array}$	$\begin{array}{r} 9 \\ + 8 \\ \hline \end{array}$	$\begin{array}{r} 4 \\ + 8 \\ \hline \end{array}$
$\begin{array}{r} 7 \\ + 2 \\ \hline \end{array}$	$\begin{array}{r} 6 \\ + 8 \\ \hline \end{array}$	$\begin{array}{r} 10 \\ + 2 \\ \hline \end{array}$	$\begin{array}{r} 7 \\ + 7 \\ \hline \end{array}$	$\begin{array}{r} 10 \\ + 7 \\ \hline \end{array}$	$\begin{array}{r} 2 \\ + 5 \\ \hline \end{array}$
$\begin{array}{r} 8 \\ + 6 \\ \hline \end{array}$	$\begin{array}{r} 10 \\ + 9 \\ \hline \end{array}$	$\begin{array}{r} 1 \\ + 5 \\ \hline \end{array}$	$\begin{array}{r} 7 \\ + 3 \\ \hline \end{array}$	$\begin{array}{r} 6 \\ + 7 \\ \hline \end{array}$	$\begin{array}{r} 7 \\ + 9 \\ \hline \end{array}$
$\begin{array}{r} 1 \\ + 6 \\ \hline \end{array}$	$\begin{array}{r} 9 \\ + 7 \\ \hline \end{array}$	$\begin{array}{r} 1 \\ + 10 \\ \hline \end{array}$	$\begin{array}{r} 6 \\ + 2 \\ \hline \end{array}$	$\begin{array}{r} 1 \\ + 1 \\ \hline \end{array}$	$\begin{array}{r} 10 \\ + 5 \\ \hline \end{array}$
$\begin{array}{r} 3 \\ + 5 \\ \hline \end{array}$	$\begin{array}{r} 9 \\ + 1 \\ \hline \end{array}$	$\begin{array}{r} 8 \\ + 1 \\ \hline \end{array}$	$\begin{array}{r} 5 \\ + 6 \\ \hline \end{array}$	$\begin{array}{r} 10 \\ + 1 \\ \hline \end{array}$	$\begin{array}{r} 2 \\ + 3 \\ \hline \end{array}$
$\begin{array}{r} 5 \\ + 5 \\ \hline \end{array}$	$\begin{array}{r} 7 \\ + 6 \\ \hline \end{array}$	$\begin{array}{r} 10 \\ + 3 \\ \hline \end{array}$	$\begin{array}{r} 1 \\ + 8 \\ \hline \end{array}$	$\begin{array}{r} 4 \\ + 7 \\ \hline \end{array}$	$\begin{array}{r} 4 \\ + 5 \\ \hline \end{array}$

Name: \_\_\_\_\_

$$\begin{array}{r} 9 \\ + 6 \\ \hline \end{array}$$

$$\begin{array}{r} 10 \\ + 2 \\ \hline \end{array}$$

$$\begin{array}{r} 6 \\ + 10 \\ \hline \end{array}$$

$$\begin{array}{r} 10 \\ + 8 \\ \hline \end{array}$$

$$\begin{array}{r} 2 \\ + 9 \\ \hline \end{array}$$

$$\begin{array}{r} 10 \\ + 3 \\ \hline \end{array}$$

$$\begin{array}{r} 5 \\ + 10 \\ \hline \end{array}$$

$$\begin{array}{r} 2 \\ + 4 \\ \hline \end{array}$$

$$\begin{array}{r} 1 \\ + 5 \\ \hline \end{array}$$

$$\begin{array}{r} 2 \\ + 2 \\ \hline \end{array}$$

$$\begin{array}{r} 5 \\ + 2 \\ \hline \end{array}$$

$$\begin{array}{r} 8 \\ + 9 \\ \hline \end{array}$$

$3 + 10 =$

$8 + 6 =$

$1 + 2 =$

$10 + 9 =$

$7 + 7 =$

$10 + 4 =$

$2 + 7 =$

$6 + 8 =$

$3 + 1 =$

$4 + 5 =$

$5 + 1 =$

$1 + 8 =$

$1 + 10 =$

$4 + 8 =$

$2 + 1 =$

$6 + 6 =$

$3 + \underline{\quad} = 13$

$6 + \underline{\quad} = 13$

$4 + \underline{\quad} = 8$

$9 + \underline{\quad} = 14$

$5 + \underline{\quad} = 8$

$10 + \underline{\quad} = 20$

$7 + \underline{\quad} = 17$

$9 + \underline{\quad} = 13$

$9 + \underline{\quad} = 17$

$1 + \underline{\quad} = 8$

$5 + \underline{\quad} = 12$

$3 + \underline{\quad} = 7$

$3 + \underline{\quad} = 8$

$1 + \underline{\quad} = 7$

$5 + \underline{\quad} = 14$

$2 + \underline{\quad} = 5$

$$\begin{array}{r} 7 \\ + 7 \\ \hline \end{array}$$

$$\begin{array}{r} 3 \\ + 2 \\ \hline \end{array}$$

$$\begin{array}{r} 6 \\ + 3 \\ \hline \end{array}$$

$$\begin{array}{r} 10 \\ + 2 \\ \hline \end{array}$$

$$\begin{array}{r} 10 \\ + 6 \\ \hline \end{array}$$

$$\begin{array}{r} 10 \\ + 1 \\ \hline \end{array}$$

Name: \_\_\_\_\_

$$\begin{array}{r} 7 \\ + 6 \\ \hline \end{array}$$

$$\begin{array}{r} 2 \\ + 9 \\ \hline \end{array}$$

$$\begin{array}{r} 5 \\ + 7 \\ \hline \end{array}$$

$$\begin{array}{r} 7 \\ + 8 \\ \hline \end{array}$$

$$\begin{array}{r} 3 \\ + 5 \\ \hline \end{array}$$

$$\begin{array}{r} 3 \\ + 6 \\ \hline \end{array}$$

$$\begin{array}{r} 6 \\ + 10 \\ \hline \end{array}$$

$$\begin{array}{r} 7 \\ + 2 \\ \hline \end{array}$$

$$\begin{array}{r} 10 \\ + 1 \\ \hline \end{array}$$

$$\begin{array}{r} 5 \\ + 2 \\ \hline \end{array}$$

$$\begin{array}{r} 5 \\ + 5 \\ \hline \end{array}$$

$$\begin{array}{r} 3 \\ + 7 \\ \hline \end{array}$$

$8 + 3 =$

$3 + 8 =$

$1 + 5 =$

$1 + 6 =$

$4 + 1 =$

$7 + 1 =$

$10 + 6 =$

$8 + 5 =$

$2 + 8 =$

$1 + 2 =$

$3 + 4 =$

$9 + 1 =$

$7 + 7 =$

$6 + 3 =$

$7 + 5 =$

$5 + 6 =$

$4 + \underline{\quad} = 6$

$\underline{\quad} + 8 = 9$

$\underline{\quad} + 3 = 6$

$8 + \underline{\quad} = 14$

$\underline{\quad} + 10 = 12$

$10 + \underline{\quad} = 17$

$6 + \underline{\quad} = 11$

$\underline{\quad} + 9 = 16$

$\underline{\quad} + 8 = 17$

$6 + \underline{\quad} = 8$

$9 + \underline{\quad} = 11$

$\underline{\quad} + 10 = 15$

$10 + \underline{\quad} = 12$

$10 + \underline{\quad} = 14$

$\underline{\quad} + 8 = 16$

$\underline{\quad} + 8 = 14$

$$\begin{array}{r} 9 \\ + 6 \\ \hline \end{array}$$

$$\begin{array}{r} 4 \\ + 7 \\ \hline \end{array}$$

$$\begin{array}{r} 5 \\ + 1 \\ \hline \end{array}$$

$$\begin{array}{r} 4 \\ + 5 \\ \hline \end{array}$$

$$\begin{array}{r} 6 \\ + 4 \\ \hline \end{array}$$

$$\begin{array}{r} 9 \\ + 4 \\ \hline \end{array}$$

Name: \_\_\_\_\_

Write your starting time.

 : 

$9 + 5 = \boxed{\phantom{00}}$

$7 + 9 = \boxed{\phantom{00}}$

$9 + 9 = \boxed{\phantom{00}}$

$10 + 1 = \boxed{\phantom{00}}$

$1 + 1 = \boxed{\phantom{00}}$

$9 + 7 = \boxed{\phantom{00}}$

$3 + 2 = \boxed{\phantom{00}}$

$3 + 5 = \boxed{\phantom{00}}$

$8 + 7 = \boxed{\phantom{00}}$

$8 + 6 = \boxed{\phantom{00}}$

$1 + 6 = \boxed{\phantom{00}}$

$4 + 7 = \boxed{\phantom{00}}$

$10 + 2 = \boxed{\phantom{00}}$

$9 + 10 = \boxed{\phantom{00}}$

$4 + 5 = \boxed{\phantom{00}}$

$4 + 8 = \boxed{\phantom{00}}$

$6 + 4 = \boxed{\phantom{00}}$

$10 + 6 = \boxed{\phantom{00}}$

$6 + 8 = \boxed{\phantom{00}}$

$6 + 3 = \boxed{\phantom{00}}$

$1 + 4 = \boxed{\phantom{00}}$

$6 + 5 = \boxed{\phantom{00}}$

$6 + 10 = \boxed{\phantom{00}}$

$6 + 1 = \boxed{\phantom{00}}$

$10 + 3 = \boxed{\phantom{00}}$

$5 + 7 = \boxed{\phantom{00}}$

$4 + 3 = \boxed{\phantom{00}}$

$4 + 2 = \boxed{\phantom{00}}$

$7 + 7 = \boxed{\phantom{00}}$

$3 + 6 = \boxed{\phantom{00}}$

$10 + 9 = \boxed{\phantom{00}}$

$3 + 4 = \boxed{\phantom{00}}$

$2 + 8 = \boxed{\phantom{00}}$

$4 + 4 = \boxed{\phantom{00}}$

$3 + 3 = \boxed{\phantom{00}}$

$6 + 7 = \boxed{\phantom{00}}$

$1 + 3 = \boxed{\phantom{00}}$

$10 + 10 = \boxed{\phantom{00}}$

$5 + 2 = \boxed{\phantom{00}}$

$2 + 9 = \boxed{\phantom{00}}$

$8 + 1 = \boxed{\phantom{00}}$

$7 + 1 = \boxed{\phantom{00}}$

Write your ending time.

 : 

Make your own equations.

$\boxed{\phantom{00}} + 8 = \boxed{\phantom{00}}$

$6 + \boxed{\phantom{00}} = \boxed{\phantom{00}}$

$\boxed{\phantom{00}} + \boxed{\phantom{00}} = \boxed{\phantom{00}}$

$3 + \boxed{\phantom{00}} = \boxed{\phantom{00}}$

$\boxed{\phantom{00}} + 6 = \boxed{\phantom{00}}$

$7 + \boxed{\phantom{00}} = \boxed{\phantom{00}}$

$\boxed{\phantom{00}} + \boxed{\phantom{00}} = \boxed{\phantom{00}}$

$8 + \boxed{\phantom{00}} = \boxed{\phantom{00}}$

Name: \_\_\_\_\_

$$\begin{array}{r} 93 \\ + 3 \\ \hline \end{array}$$

$$\begin{array}{r} 43 \\ + 1 \\ \hline \end{array}$$

$$\begin{array}{r} 64 \\ + 1 \\ \hline \end{array}$$

$$\begin{array}{r} 65 \\ + 7 \\ \hline \end{array}$$

$$\begin{array}{r} 25 \\ + 4 \\ \hline \end{array}$$

$$\begin{array}{r} 19 \\ + 8 \\ \hline \end{array}$$

$$\begin{array}{r} 12 \\ + 2 \\ \hline \end{array}$$

$$\begin{array}{r} 33 \\ + 4 \\ \hline \end{array}$$

$$\begin{array}{r} 55 \\ + 8 \\ \hline \end{array}$$

$$\begin{array}{r} 48 \\ + 7 \\ \hline \end{array}$$

$$\begin{array}{r} 24 \\ + 8 \\ \hline \end{array}$$

$$\begin{array}{r} 99 \\ + 7 \\ \hline \end{array}$$

$$\begin{array}{r} 62 \\ + 4 \\ \hline \end{array}$$

$$\begin{array}{r} 75 \\ + 1 \\ \hline \end{array}$$

$$\begin{array}{r} 64 \\ + 4 \\ \hline \end{array}$$

$$\begin{array}{r} 89 \\ + 6 \\ \hline \end{array}$$

$$\begin{array}{r} 91 \\ + 4 \\ \hline \end{array}$$

$$\begin{array}{r} 45 \\ + 8 \\ \hline \end{array}$$

$$\begin{array}{r} 79 \\ + 5 \\ \hline \end{array}$$

$$\begin{array}{r} 45 \\ + 9 \\ \hline \end{array}$$

$$\begin{array}{r} 31 \\ + 8 \\ \hline \end{array}$$

$$\begin{array}{r} 83 \\ + 4 \\ \hline \end{array}$$

$$\begin{array}{r} 73 \\ + 3 \\ \hline \end{array}$$

$$\begin{array}{r} 18 \\ + 9 \\ \hline \end{array}$$

$$\begin{array}{r} 42 \\ + 5 \\ \hline \end{array}$$

$$\begin{array}{r} 58 \\ + 7 \\ \hline \end{array}$$

$$\begin{array}{r} 57 \\ + 3 \\ \hline \end{array}$$

$$\begin{array}{r} 96 \\ + 4 \\ \hline \end{array}$$

$$\begin{array}{r} 18 \\ + 1 \\ \hline \end{array}$$

$$\begin{array}{r} 36 \\ + 7 \\ \hline \end{array}$$

$$\begin{array}{r} 70 \\ + 9 \\ \hline \end{array}$$

$$\begin{array}{r} 20 \\ + 9 \\ \hline \end{array}$$

$$\begin{array}{r} 36 \\ + 5 \\ \hline \end{array}$$

$$\begin{array}{r} 72 \\ + 1 \\ \hline \end{array}$$

$$\begin{array}{r} 76 \\ + 7 \\ \hline \end{array}$$

$$\begin{array}{r} 95 \\ + 1 \\ \hline \end{array}$$

Name: \_\_\_\_\_

$$\begin{array}{r} 85 \\ + 9 \\ \hline \end{array}$$

$$\begin{array}{r} 60 \\ + 7 \\ \hline \end{array}$$

$$\begin{array}{r} 25 \\ + 8 \\ \hline \end{array}$$

$$\begin{array}{r} 26 \\ + 6 \\ \hline \end{array}$$

$$\begin{array}{r} 47 \\ + 4 \\ \hline \end{array}$$

$$\begin{array}{r} 55 \\ + 6 \\ \hline \end{array}$$

$$\begin{array}{r} 30 \\ + 1 \\ \hline \end{array}$$

$$\begin{array}{r} 29 \\ + 3 \\ \hline \end{array}$$

$$\begin{array}{r} 57 \\ + 9 \\ \hline \end{array}$$

$$\begin{array}{r} 82 \\ + 2 \\ \hline \end{array}$$

$$\begin{array}{r} 42 \\ + 2 \\ \hline \end{array}$$

$$\begin{array}{r} 79 \\ + 8 \\ \hline \end{array}$$

$98 + 7 =$

$14 + 4 =$

$81 + 4 =$

$38 + 9 =$

$84 + 9 =$

$49 + 7 =$

$37 + 3 =$

$44 + 3 =$

$19 + 7 =$

$21 + 4 =$

$21 + 9 =$

$17 + 3 =$

$73 + \underline{\quad} = 74$

$39 + \underline{\quad} = 42$

$68 + \underline{\quad} = 76$

$32 + \underline{\quad} = 37$

$29 + \underline{\quad} = 37$

$74 + \underline{\quad} = 79$

$28 + \underline{\quad} = 34$

$97 + \underline{\quad} = 106$

$84 + \underline{\quad} = 92$

$21 + \underline{\quad} = 26$

$17 + \underline{\quad} = 26$

$90 + \underline{\quad} = 95$

$$\begin{array}{r} 90 \\ + 1 \\ \hline \end{array}$$

$$\begin{array}{r} 54 \\ + 8 \\ \hline \end{array}$$

$$\begin{array}{r} 74 \\ + 6 \\ \hline \end{array}$$

$$\begin{array}{r} 19 \\ + 2 \\ \hline \end{array}$$

$$\begin{array}{r} 32 \\ + 7 \\ \hline \end{array}$$

$$\begin{array}{r} 67 \\ + 8 \\ \hline \end{array}$$

Name: \_\_\_\_\_

$$\begin{array}{r} 26 \\ + 7 \\ \hline \end{array}$$

$$\begin{array}{r} 72 \\ + 4 \\ \hline \end{array}$$

$$\begin{array}{r} 34 \\ + 5 \\ \hline \end{array}$$

$$\begin{array}{r} 53 \\ + 1 \\ \hline \end{array}$$

$$\begin{array}{r} 69 \\ + 6 \\ \hline \end{array}$$

$$\begin{array}{r} 24 \\ + 6 \\ \hline \end{array}$$

$$\begin{array}{r} 72 \\ + 7 \\ \hline \end{array}$$

$$\begin{array}{r} 38 \\ + 2 \\ \hline \end{array}$$

$$\begin{array}{r} 25 \\ + 5 \\ \hline \end{array}$$

$$\begin{array}{r} 91 \\ + 7 \\ \hline \end{array}$$

$$\begin{array}{r} 27 \\ + 7 \\ \hline \end{array}$$

$$\begin{array}{r} 73 \\ + 8 \\ \hline \end{array}$$

$27 + 2 =$

$56 + 1 =$

$18 + 1 =$

$12 + 7 =$

$18 + 5 =$

$53 + 8 =$

$62 + 3 =$

$61 + 7 =$

$76 + 3 =$

$71 + 8 =$

$77 + 1 =$

$90 + 4 =$

$86 + \underline{\quad} = 92$

$\underline{\quad} + 3 = 18$

$55 + \underline{\quad} = 62$

$\underline{\quad} + 8 = 65$

$\underline{\quad} + 7 = 103$

$34 + \underline{\quad} = 38$

$97 + \underline{\quad} = 104$

$\underline{\quad} + 5 = 16$

$75 + \underline{\quad} = 78$

$48 + \underline{\quad} = 52$

$\underline{\quad} + 8 = 53$

$\underline{\quad} + 2 = 87$

$$\begin{array}{r} 35 \\ + 4 \\ \hline \end{array}$$

$$\begin{array}{r} 15 \\ + 6 \\ \hline \end{array}$$

$$\begin{array}{r} 81 \\ + 9 \\ \hline \end{array}$$

$$\begin{array}{r} 90 \\ + 3 \\ \hline \end{array}$$

$$\begin{array}{r} 40 \\ + 9 \\ \hline \end{array}$$

$$\begin{array}{r} 56 \\ + 3 \\ \hline \end{array}$$

Name: \_\_\_\_\_

Write your starting time.

 : 

$59 + 4 = \boxed{\phantom{00}}$

$36 + 9 = \boxed{\phantom{00}}$

$82 + 9 = \boxed{\phantom{00}}$

$52 + 2 = \boxed{\phantom{00}}$

$94 + 6 = \boxed{\phantom{00}}$

$59 + 2 = \boxed{\phantom{00}}$

$17 + 2 = \boxed{\phantom{00}}$

$70 + 6 = \boxed{\phantom{00}}$

$32 + 1 = \boxed{\phantom{00}}$

$27 + 3 = \boxed{\phantom{00}}$

$67 + 9 = \boxed{\phantom{00}}$

$26 + 6 = \boxed{\phantom{00}}$

$11 + 9 = \boxed{\phantom{00}}$

$28 + 7 = \boxed{\phantom{00}}$

$98 + 7 = \boxed{\phantom{00}}$

$83 + 7 = \boxed{\phantom{00}}$

$56 + 9 = \boxed{\phantom{00}}$

$11 + 7 = \boxed{\phantom{00}}$

$76 + 5 = \boxed{\phantom{00}}$

$57 + 8 = \boxed{\phantom{00}}$

$11 + 8 = \boxed{\phantom{00}}$

$28 + 4 = \boxed{\phantom{00}}$

$69 + 2 = \boxed{\phantom{00}}$

$13 + 2 = \boxed{\phantom{00}}$

$82 + 4 = \boxed{\phantom{00}}$

$90 + 7 = \boxed{\phantom{00}}$

$57 + 9 = \boxed{\phantom{00}}$

$79 + 2 = \boxed{\phantom{00}}$

$57 + 2 = \boxed{\phantom{00}}$

$74 + 8 = \boxed{\phantom{00}}$

$66 + 8 = \boxed{\phantom{00}}$

$31 + 5 = \boxed{\phantom{00}}$

$48 + 5 = \boxed{\phantom{00}}$

$43 + 9 = \boxed{\phantom{00}}$

$88 + 9 = \boxed{\phantom{00}}$

$99 + 7 = \boxed{\phantom{00}}$

$29 + 9 = \boxed{\phantom{00}}$

$87 + 9 = \boxed{\phantom{00}}$

$45 + 5 = \boxed{\phantom{00}}$

$77 + 5 = \boxed{\phantom{00}}$

$32 + 2 = \boxed{\phantom{00}}$

$57 + 5 = \boxed{\phantom{00}}$

Write your ending time.

 : 

Make your own equations.

$62 + \boxed{\phantom{00}} = \boxed{\phantom{00}}$

$\boxed{\phantom{00}} + 8 = \boxed{\phantom{00}}$

$\boxed{\phantom{00}} + 9 = \boxed{\phantom{00}}$

$\boxed{\phantom{00}} + \boxed{\phantom{00}} = \boxed{\phantom{00}}$

$44 + \boxed{\phantom{00}} = \boxed{\phantom{00}}$

$\boxed{\phantom{00}} + 6 = \boxed{\phantom{00}}$

$\boxed{\phantom{00}} + \boxed{\phantom{00}} = \boxed{\phantom{00}}$

$\boxed{\phantom{00}} + 7 = \boxed{\phantom{00}}$

Name: \_\_\_\_\_

$$\begin{array}{r} 38 \\ + 72 \\ \hline \end{array}$$

$$\begin{array}{r} 47 \\ + 93 \\ \hline \end{array}$$

$$\begin{array}{r} 83 \\ + 25 \\ \hline \end{array}$$

$$\begin{array}{r} 29 \\ + 18 \\ \hline \end{array}$$

$$\begin{array}{r} 38 \\ + 57 \\ \hline \end{array}$$

$$\begin{array}{r} 47 \\ + 30 \\ \hline \end{array}$$

$$\begin{array}{r} 89 \\ + 94 \\ \hline \end{array}$$

$$\begin{array}{r} 18 \\ + 53 \\ \hline \end{array}$$

$$\begin{array}{r} 92 \\ + 71 \\ \hline \end{array}$$

$$\begin{array}{r} 84 \\ + 36 \\ \hline \end{array}$$

$$\begin{array}{r} 99 \\ + 76 \\ \hline \end{array}$$

$$\begin{array}{r} 62 \\ + 64 \\ \hline \end{array}$$

$$\begin{array}{r} 17 \\ + 43 \\ \hline \end{array}$$

$$\begin{array}{r} 37 \\ + 44 \\ \hline \end{array}$$

$$\begin{array}{r} 93 \\ + 41 \\ \hline \end{array}$$

$$\begin{array}{r} 42 \\ + 35 \\ \hline \end{array}$$

$$\begin{array}{r} 85 \\ + 18 \\ \hline \end{array}$$

$$\begin{array}{r} 78 \\ + 17 \\ \hline \end{array}$$

$$\begin{array}{r} 77 \\ + 97 \\ \hline \end{array}$$

$$\begin{array}{r} 29 \\ + 21 \\ \hline \end{array}$$

$$\begin{array}{r} 30 \\ + 62 \\ \hline \end{array}$$

$$\begin{array}{r} 84 \\ + 38 \\ \hline \end{array}$$

$$\begin{array}{r} 91 \\ + 28 \\ \hline \end{array}$$

$$\begin{array}{r} 50 \\ + 57 \\ \hline \end{array}$$

$$\begin{array}{r} 27 \\ + 33 \\ \hline \end{array}$$

$$\begin{array}{r} 48 \\ + 86 \\ \hline \end{array}$$

$$\begin{array}{r} 55 \\ + 38 \\ \hline \end{array}$$

$$\begin{array}{r} 57 \\ + 91 \\ \hline \end{array}$$

$$\begin{array}{r} 87 \\ + 44 \\ \hline \end{array}$$

$$\begin{array}{r} 55 \\ + 96 \\ \hline \end{array}$$

$$\begin{array}{r} 12 \\ + 19 \\ \hline \end{array}$$

$$\begin{array}{r} 95 \\ + 71 \\ \hline \end{array}$$

$$\begin{array}{r} 11 \\ + 44 \\ \hline \end{array}$$

$$\begin{array}{r} 38 \\ + 11 \\ \hline \end{array}$$

$$\begin{array}{r} 46 \\ + 24 \\ \hline \end{array}$$

$$\begin{array}{r} 40 \\ + 71 \\ \hline \end{array}$$

Name: \_\_\_\_\_

$$\begin{array}{r} 67 \\ + 33 \\ \hline \end{array}$$

$$\begin{array}{r} 91 \\ + 71 \\ \hline \end{array}$$

$$\begin{array}{r} 28 \\ + 53 \\ \hline \end{array}$$

$$\begin{array}{r} 73 \\ + 76 \\ \hline \end{array}$$

$$\begin{array}{r} 85 \\ + 60 \\ \hline \end{array}$$

$$\begin{array}{r} 80 \\ + 41 \\ \hline \end{array}$$

$$\begin{array}{r} 16 \\ + 32 \\ \hline \end{array}$$

$$\begin{array}{r} 98 \\ + 92 \\ \hline \end{array}$$

$$\begin{array}{r} 27 \\ + 89 \\ \hline \end{array}$$

$$\begin{array}{r} 33 \\ + 81 \\ \hline \end{array}$$

$$\begin{array}{r} 95 \\ + 40 \\ \hline \end{array}$$

$$\begin{array}{r} 63 \\ + 48 \\ \hline \end{array}$$

$31 + 69 =$

$72 + 82 =$

$59 + 55 =$

$99 + 18 =$

$36 + 30 =$

$33 + 34 =$

$91 + 49 =$

$79 + 55 =$

$40 + 47 =$

$78 + 97 =$

$36 + 95 =$

$85 + 62 =$

$68 + \underline{\quad} = 152$

$14 + \underline{\quad} = 70$

$57 + \underline{\quad} = 138$

$95 + \underline{\quad} = 110$

$65 + \underline{\quad} = 84$

$74 + \underline{\quad} = 143$

$21 + \underline{\quad} = 108$

$63 + \underline{\quad} = 121$

$84 + \underline{\quad} = 135$

$92 + \underline{\quad} = 168$

$35 + \underline{\quad} = 50$

$94 + \underline{\quad} = 187$

$$\begin{array}{r} 97 \\ + 29 \\ \hline \end{array}$$

$$\begin{array}{r} 48 \\ + 19 \\ \hline \end{array}$$

$$\begin{array}{r} 69 \\ + 27 \\ \hline \end{array}$$

$$\begin{array}{r} 63 \\ + 54 \\ \hline \end{array}$$

$$\begin{array}{r} 27 \\ + 44 \\ \hline \end{array}$$

$$\begin{array}{r} 65 \\ + 71 \\ \hline \end{array}$$

Name: \_\_\_\_\_

$$\begin{array}{r} 82 \\ + 43 \\ \hline \end{array}$$

$$\begin{array}{r} 20 \\ + 84 \\ \hline \end{array}$$

$$\begin{array}{r} 29 \\ + 73 \\ \hline \end{array}$$

$$\begin{array}{r} 72 \\ + 40 \\ \hline \end{array}$$

$$\begin{array}{r} 39 \\ + 92 \\ \hline \end{array}$$

$$\begin{array}{r} 67 \\ + 48 \\ \hline \end{array}$$

$$\begin{array}{r} 92 \\ + 29 \\ \hline \end{array}$$

$$\begin{array}{r} 57 \\ + 69 \\ \hline \end{array}$$

$$\begin{array}{r} 62 \\ + 77 \\ \hline \end{array}$$

$$\begin{array}{r} 86 \\ + 14 \\ \hline \end{array}$$

$$\begin{array}{r} 75 \\ + 48 \\ \hline \end{array}$$

$$\begin{array}{r} 29 \\ + 13 \\ \hline \end{array}$$

$33 + 11 =$

$92 + 11 =$

$19 + 52 =$

$28 + 44 =$

$73 + 50 =$

$65 + 67 =$

$43 + 48 =$

$85 + 89 =$

$68 + 58 =$

$19 + 25 =$

$22 + 95 =$

$97 + 40 =$

$\underline{\quad} + 22 = 77$

$71 + \underline{\quad} = 104$

$58 + \underline{\quad} = 140$

$\underline{\quad} + 84 = 114$

$\underline{\quad} + 46 = 104$

$40 + \underline{\quad} = 120$

$98 + \underline{\quad} = 172$

$\underline{\quad} + 59 = 95$

$\underline{\quad} + 53 = 136$

$19 + \underline{\quad} = 97$

$\underline{\quad} + 45 = 124$

$17 + \underline{\quad} = 56$

$$\begin{array}{r} 48 \\ + 36 \\ \hline \end{array}$$

$$\begin{array}{r} 19 \\ + 89 \\ \hline \end{array}$$

$$\begin{array}{r} 51 \\ + 33 \\ \hline \end{array}$$

$$\begin{array}{r} 58 \\ + 96 \\ \hline \end{array}$$

$$\begin{array}{r} 98 \\ + 76 \\ \hline \end{array}$$

$$\begin{array}{r} 37 \\ + 20 \\ \hline \end{array}$$

Name: \_\_\_\_\_

Write your starting time.

 : 

$44 + 51 = \boxed{\phantom{00}}$

$56 + 71 = \boxed{\phantom{00}}$

$95 + 49 = \boxed{\phantom{00}}$

$33 + 69 = \boxed{\phantom{00}}$

$58 + 94 = \boxed{\phantom{00}}$

$52 + 47 = \boxed{\phantom{00}}$

$73 + 14 = \boxed{\phantom{00}}$

$48 + 76 = \boxed{\phantom{00}}$

$19 + 99 = \boxed{\phantom{00}}$

$66 + 34 = \boxed{\phantom{00}}$

$58 + 28 = \boxed{\phantom{00}}$

$58 + 63 = \boxed{\phantom{00}}$

$47 + 47 = \boxed{\phantom{00}}$

$43 + 57 = \boxed{\phantom{00}}$

$57 + 60 = \boxed{\phantom{00}}$

$25 + 60 = \boxed{\phantom{00}}$

$84 + 55 = \boxed{\phantom{00}}$

$84 + 40 = \boxed{\phantom{00}}$

$26 + 26 = \boxed{\phantom{00}}$

$75 + 88 = \boxed{\phantom{00}}$

$90 + 41 = \boxed{\phantom{00}}$

$55 + 28 = \boxed{\phantom{00}}$

$19 + 15 = \boxed{\phantom{00}}$

$56 + 12 = \boxed{\phantom{00}}$

$90 + 11 = \boxed{\phantom{00}}$

$73 + 80 = \boxed{\phantom{00}}$

$40 + 20 = \boxed{\phantom{00}}$

$86 + 14 = \boxed{\phantom{00}}$

$84 + 84 = \boxed{\phantom{00}}$

$76 + 38 = \boxed{\phantom{00}}$

$59 + 35 = \boxed{\phantom{00}}$

$74 + 61 = \boxed{\phantom{00}}$

$48 + 47 = \boxed{\phantom{00}}$

$18 + 72 = \boxed{\phantom{00}}$

$88 + 34 = \boxed{\phantom{00}}$

$35 + 83 = \boxed{\phantom{00}}$

$11 + 62 = \boxed{\phantom{00}}$

$78 + 94 = \boxed{\phantom{00}}$

$74 + 51 = \boxed{\phantom{00}}$

$64 + 39 = \boxed{\phantom{00}}$

$15 + 18 = \boxed{\phantom{00}}$

$95 + 94 = \boxed{\phantom{00}}$

Write your ending time.

 : 

Make your own equations.

$\boxed{\phantom{00}} + \boxed{\phantom{00}} = \boxed{\phantom{00}}$

$\boxed{\phantom{00}} + 21 = \boxed{\phantom{00}}$

$27 + \boxed{\phantom{00}} = \boxed{\phantom{00}}$

$\boxed{\phantom{00}} + 83 = \boxed{\phantom{00}}$

$70 + \boxed{\phantom{00}} = \boxed{\phantom{00}}$

$\boxed{\phantom{00}} + 85 = \boxed{\phantom{00}}$

$39 + \boxed{\phantom{00}} = \boxed{\phantom{00}}$

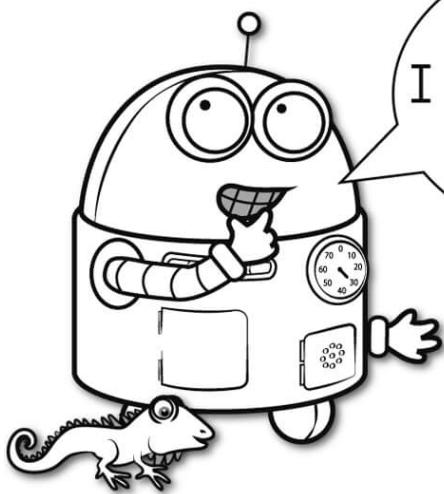
$13 + \boxed{\phantom{00}} = \boxed{\phantom{00}}$



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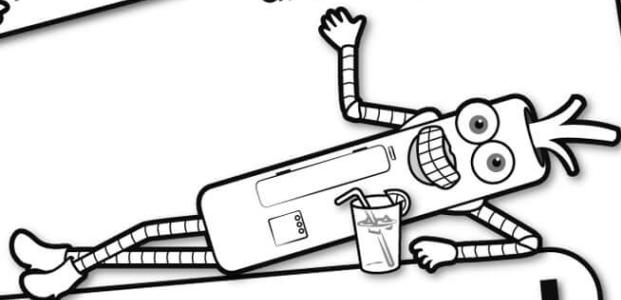
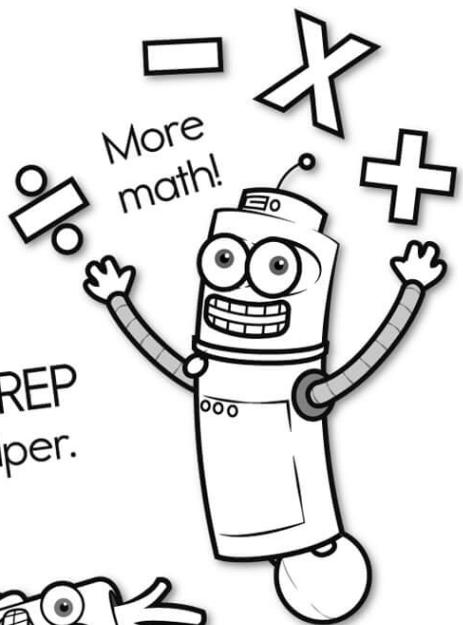
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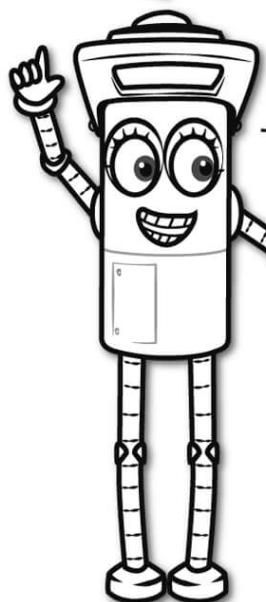
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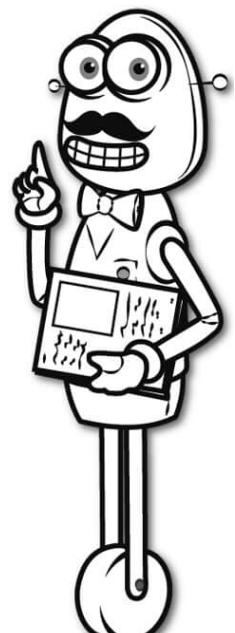
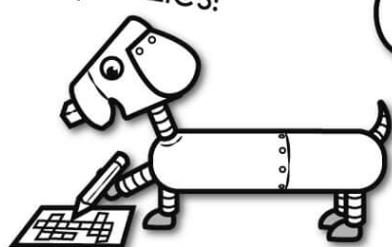
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